

### **SPECIFICATION AMENDMENTS**

Amend the two paragraphs on page 8, lines 3-14 as follows:

As above, after dispersing the pigment dispersant, defoamer, calcium carbonate or kaolin clay, titanium dioxide, talc if used, and surfactant in the latex and water to create a paint mixture, the paint mixture of Illustrative Formula 2 is mixed with a water soluble polymer such as 100 parts by weight of ~~Vivprint~~VIVIPRINT™ 540™ brand water soluble polymer (10% solution in water), and the paint mixture of Illustrative Formula 3 is mixed with a water soluble polymer such as ~~Polyex~~POLYOX® N-80™ brand water soluble polymer (25% solution in water) to create the additional illustrative coating mixtures.

Although many different components are suitable for the coating mixture, one example coating utilized ~~Rhoplex~~RHOPLEX® AC-19™ brand acrylic latex from Rohm and Haas, ~~Tamel~~TAMOL® 731™ brand pigment dispersant from Rohm and Haas, ~~Feamaster~~FOAMASTER® NDW™ brand defoamer from Henkel, and ~~Triton~~TRITON® X165™ brand surfactant from Union Carbide.